



# ASSEMBLY INSTRUCTIONS

FOR THE

## BLUE BOX CARRYING CASE

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Thank you for purchasing the Vexilar Blue Box Carrying Case. This sheet provides simple instructions on how to assemble your new case.

### Parts Included

- 1 - Carry Case Front Housing
- 1 - Carry Case Rear Housing
- 1 - Transducer Nest
- 2 - #8 x 1-1/4" Screw
- 2 - #8 x 2" Screw
- 4 - #10 x 3/4" Screw
- 2 - #10 x 5/8" Flathead Screw
- 1 - Transducer Support Eye Bolt
- 1 - Eye Bolt Nut



1. Attach the transducer nest to the inside of the carry case rear using the supplied flat head screws.
2. Set your battery into the rear of the case, making sure the terminals are away from the transducer nest.
3. Mate the rear housing to the front housing and use the two #8 x 1-1/4" screws to secure the top of the case together. Then, use the two #8 x 2" screws to secure the bottom of the carry case.
4. Mount your sonar or GPS unit to the case. Holes are predrilled for Vexilar products. Use the four #10 x 3/4" screws here. If you need to drill new holes, be sure there is room for the cable connections behind the unit.
5. Route the power cable for the sonar or GPS unit down and under the handle, bringing the cord up next to the battery.
6. Thread the nut onto the eye bolt. Thread the eye bolt into the hole at the very front of the case. Back off the nut until it is tight against the case. This keeps the eye-bolt securely in place. You can hang a Vexilar Ice-ducer from the eye instead of using the float if desired.

Vexilar accessories, such as the Battery Status Indicator or Vexilar Flexlight can be mounted to the case using the pre-drilled holes in the handle and the rear of the base. For a complete list of accessories, please see your local retailer or visit us at [www.vexilar.com](http://www.vexilar.com).